

THIS KIT INCLUDES THE FOLLOWING PARTS.

KIT NAME	S H A P E					
	GAS SIDE JOINT	LIQUID SIDE JOINT	INSULATION	REDUCER(FOR GAS PIPE)		REDUCER(FOR LIQUID PIPE)
KHRP26A 22T						
KHRP26A 33T						
KHRP26A 72T						
KHRP26A 73T						

*...Make sure gas side joint and liquid side joint are for R410A. (Label for R410A is attached on each part.)

SELECTION PROCEDURE

According to the INSTALLATION MANUAL of outdoor unit.

INSTALLATION PROCEDURE

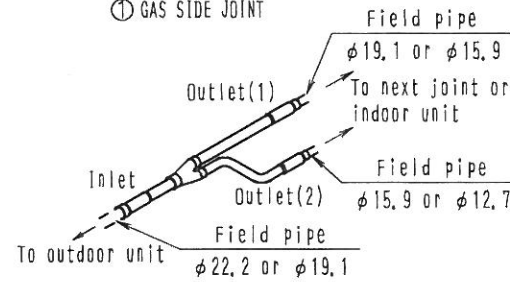
① The pipe size of each parts are shown below.

KIT NAME	GAS SIDE JOINT	LIQUID SIDE JOINT
KHRP26A 22T		
KHRP26A 33T		
KHRP26A 72T		
KHRP26A 73T		

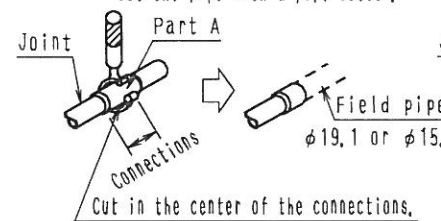
② According to SELECTION PROCEDURE, cut the pipe with a pipe cutter for use.

• (Ex.) FOR KHRP26A33T

① GAS SIDE JOINT

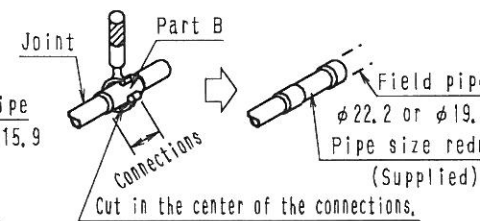


Note)For the size of inlet is $\phi 19,1$ or the size of outlet(1) is $\phi 19,1$, the size of outlet(2) is $\phi 15,9$.
• Cut the pipe with a pipe cutter.



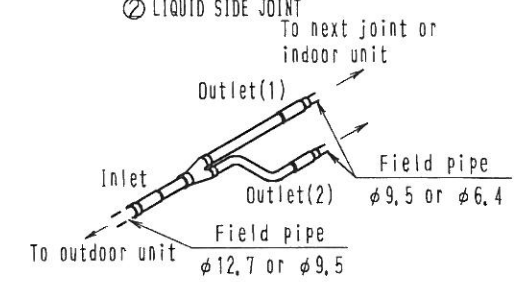
Cut in the center of the part A and connect a field pipe.

Note)For the size of outlet(1) is $\phi 22,2$ or the size of outlet(2) is $\phi 19,1$.

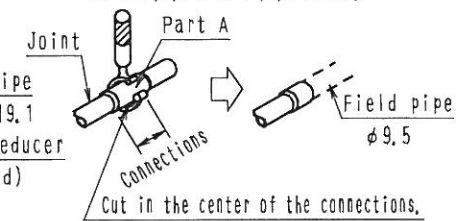


Cut in the center of the part B, use Pipe size reducer (supplied) and connect a field pipe.

② LIQUID SIDE JOINT



Note)For the size of inlet is $\phi 9,5$ or the size of outlet(1) is $\phi 9,5$, the size of outlet(2) is $\phi 9,5$.
• Cut the pipe with a pipe cutter.



Cut in the center of the part A and connect a field pipe.

• Make sure to flow nitrogen gas through the pipe when brazing.

③ Insulation of Joint

Be sure to insulate the gas and liquid side Joint.

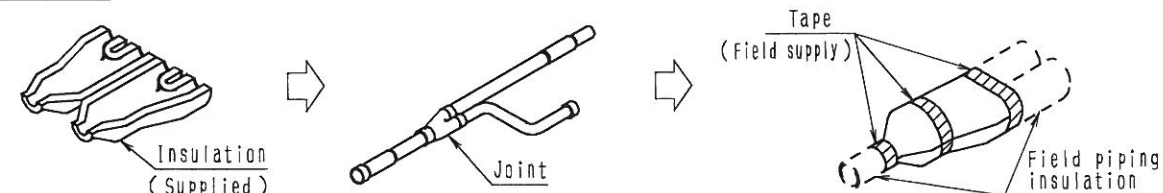
Note)The insulation of the refrigerant piping must be reinforced based on the environment of installation. Otherwise, dew may condensate on the surface of the insulation. For details, see Engineering Data.

GAS SIDE

- Set the insulation matching the joint and wind the field supplied tape from the center without any clearances on the matching face of insulation.
- Seal the insulation and field piping insulation joint with the field supplied tape.

LIQUID SIDE

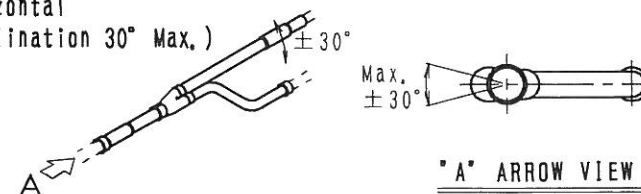
- Insulate by the same method as gas side joint.



INSTALLATION PRECAUTIONS

- Install the Joint so that it is branched vertically or horizontally.

Horizontal (Inclination 30° Max.)



A ARROW VIEW

- Do not apply extra force on the piping part. The brazed part may be damaged and it may result in gas leakage.